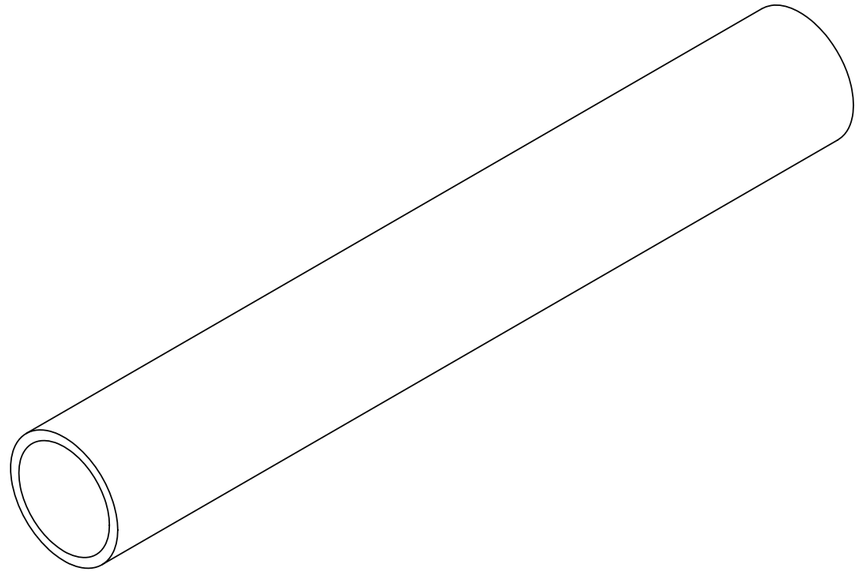

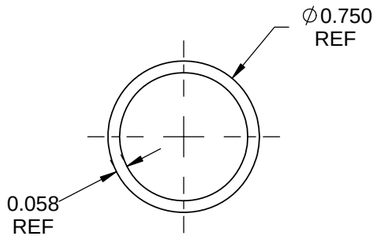

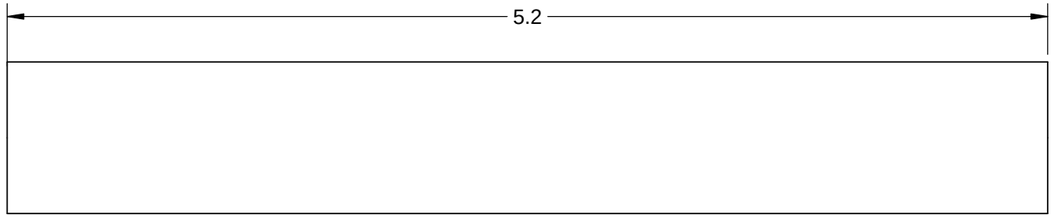

D4686-1 SPACER

PRELIMINARY PB1

A.P (13.06.14)

NOTES:

1) MATERIAL: 6061-T4-/T42 SEAMLESS ALUMINUM TUBING ∅0.750 X 0.058 WALL PER WW-T-700/6, AMS 4081 OR ASTM B210
(REF. DART SPEC M6061T4T0.750W.058)
OR
6061-T6/-T62 ALUMINUM TUBING PER WW-T-700/6, AMS 4080 / 4082, OR ASTM B210
(REF DART SPEC M6061T6T0.750W.058)
HEAT TREAT TO -T4/-T42 CONDITION. MIN UTS = 30 KSI (60 HREW MIN)
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 METHOD 6.7
7) WEIGHT: 0.06 lbs

REV.	DESCRIPTION	BY	DATE
PB1	SPACER LENGTH INCREASED BY 1.5 IN TO ACCOMODATE SWAGING TOOL. LENGTH TOLERANCE REMOVED	AP	13.06.14
A	NEW ISSUE	AP	13.02.13

DESIGN	AP	**DART AEROSPACE USA, INC.** KENT, WA	
DRAWN	AP		
CHECKED		DRAWING NO. D4686	REV. PB1
MFG. APPR.			SHEET 1 OF 1
APPROVED		TITLE SPACER	SCALE NTS
DE APPR.			
DATE	13.06.14		

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